

Spring Pin Assembly

PROBLEM: Small pieces of paper being torn off from bottomwrapper paper.

Assure improved operation of your VIPER BOTTOMWRAPPER

The VIPER Bottomwrapper is supplied with three spring pin assemblies that hold the kraft paper web in places as it cut. Experience indicates that only the center assembly is required to hold the paper. Removing the outer two assemblies will assure even more dependable operation.

Refer to the drawings and observe the following procedure:

1. TURN OFF MACHINE POWER & AIR!
2. Be CAREFUL of the Knife!
3. Swing up the table assembly.
4. Using a small block of wood, carefully push one of the outer spring assemblies back so that the E-rings holding the assembly guide rods in place become accessible.
5. While holding the assembly back, remove the two E-rings with the needle nose pliers.
6. Remove the plate with the rods, the two springs and inner spring guides. The plastic rod bushings may remain in place.
7. Remove the other outer spring assembly in the same manner.
8. Retain the parts as spares, if desired.

