



Top of Batch Sensor Holder

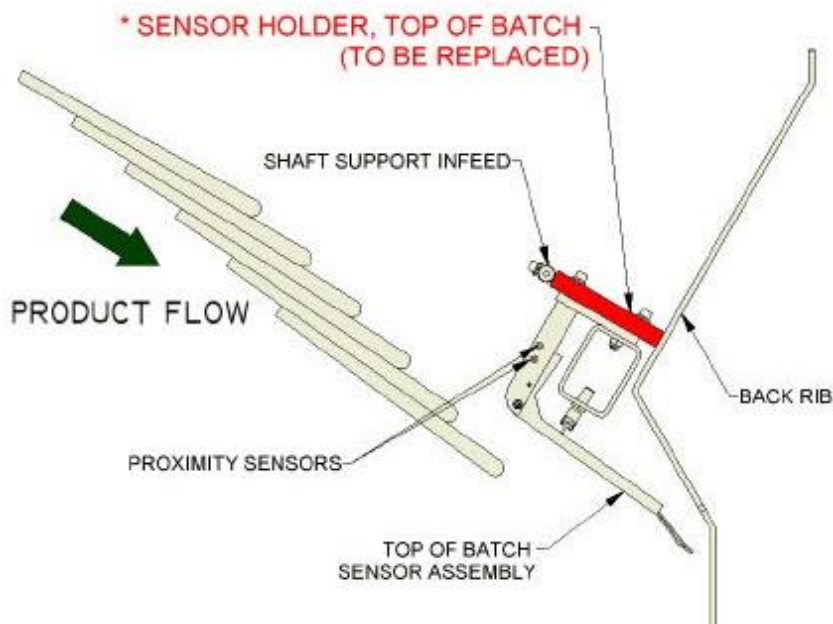
PROBLEM: In some instances excessive static charge builds up inside the stacker's internal components. This static build up is generally dependant upon the temperature and humidity of the stacker's surroundings. Excessive static build up may cause unstable operation resulting in the stacker locking up and/or shutting down.

Assure improved operation of your Quipp 50X and 40X Stacker

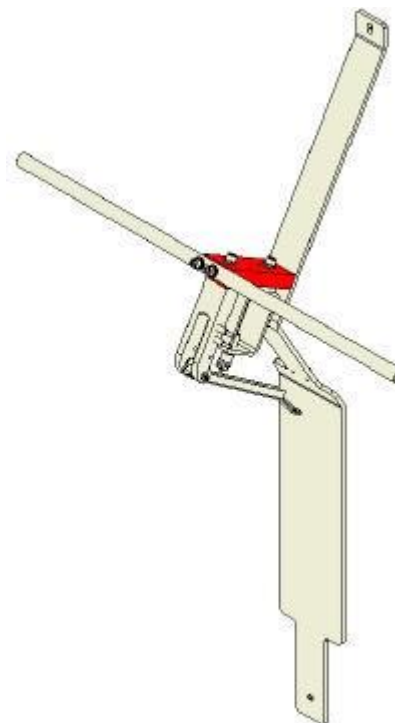
The Quipp 50X and 40X Series Stacker includes a Delrin Top of Batch Sensor Holder. In order to reduce static build up the material of this component has been updated. All new 50X Series Stackers include an Aluminum or Steel Top of Batch Sensor Holder.

Refer to the illustration and observe the following procedure:

1. TURN OFF MACHINE; DISCONNECT POWER AND AIR.
2. Open Side Paper Guide.
3. Disconnect *Proximity Sensors*; mark sensor locations, hang CAREFULLY off to the side.
4. Unbolt *Sensor Holder, Top of Batch** (3411-34211) from *Shaft Support Infeed* and *Back Rib*.
5. Remove *Top of Batch Sensor Assembly* from Stacker.
6. Remove **DELTRIN** *Sensor Holder, Top of Batch** from the rest of the *Top of Batch Sensor Assembly*.
7. Assemble new **METAL** *Sensor Holder, Top of Batch** onto the *Top of Batch Sensor Assembly*.
8. Bolt *Sensor Holder, Top of Batch** to *Shaft Support Infeed* and *Back Rib*.
9. Carefully, reconnect *Proximity Sensors*, in original orientation.
10. Close Side Paper Guide
11. Reconnect Power and Air.



VIEW 1: Top of Batch Detail



VIEW 2: Top of Batch Isometric



Grounding Operator Control Panel

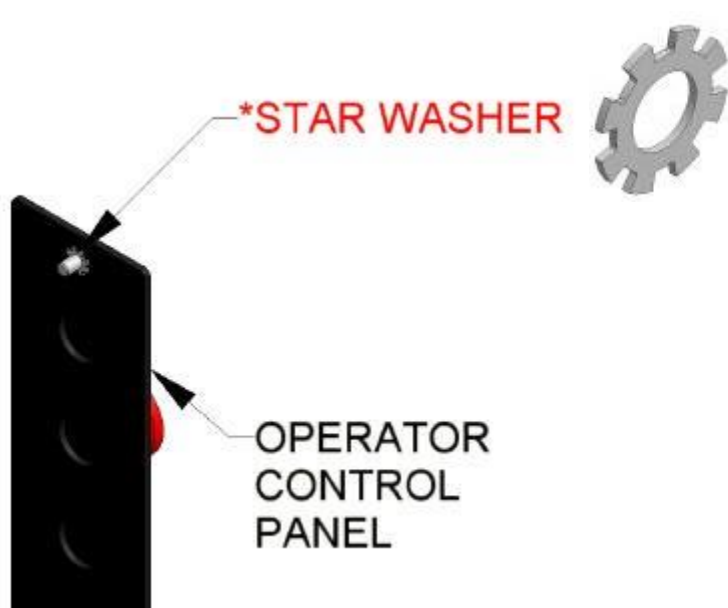
PROBLEM: In some instances excessive static charge builds up inside the stacker's internal components. This static build up is generally dependant upon the temperature and humidity of the stacker's surroundings. Excessive static build up may cause unstable operation resulting in the stacker locking up and/or shutting down.

Assure improved operation of your Quipp 50X and 40X Stacker

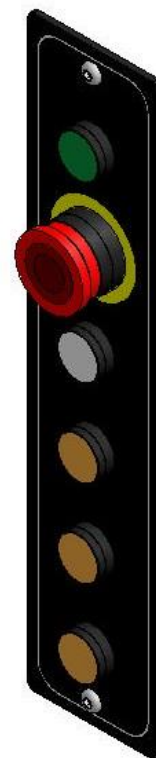
The Quipp 50X and 40X Series Stackers include two Operator Control Panels; one panel on each side of the stacker. In order to reduce static build up a Star Washer should be added to the panel mountings. All new 50X Series Stackers include star washers on the panel mountings.

Refer to the illustration and observe the following procedure:

1. TURN OFF MACHINE; DISCONNECT POWER AND AIR.
2. Remove the bolts on top and bottom of the *Operator Control Panel*.
3. Place **Star Washers* (101945) on mounting bolts between the *Operator Control Panel* and *Frame*.
4. Tighten the top and bottom *Operator Control Panel* bolts.
5. Repeat Steps 2 thru 4 on the other side of the stacker.
6. Reconnect Power and Air.



VIEW 3: Star Washer Placement



VIEW 4: Operator Control Panel